**Halar® ECTFE 6014**

ECTFE fluoropolymer for powder coating

**Description**

Halar 6014 is a clear, semi-crystalline melt processable fluorinated resin. It is designed for electrostatic powder coatings and is particularly recommended for use as a topcoat in protection and anti-corrosion applications.

Halar 6014 exhibits very good chemical, electrical and thermal properties. It is exceptionally pure, easily processed and has optimum permeation and flame resistance. Additionally Halar 6014 coatings show very good surface finish and hardness.

Refer to Table 1 below for Halar 6014 properties.

**Product Features**

Main features of Halar 6014 include:

- Very good chemical resistance
- Very good thermal properties
- Optimum permeation resistance
- Outstanding flame resistance
- Very good surface characteristics
- Purity

**Table 1: Typical Properties (Data not for specification purposes)**

<table>
<thead>
<tr>
<th>Property</th>
<th>Units</th>
<th>Nominal Value</th>
<th>Standard Test  Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density</td>
<td>g/cm³</td>
<td>1.65 - 1.71</td>
<td>ASTM D792</td>
</tr>
<tr>
<td>Melting point</td>
<td>°C</td>
<td>220 - 227</td>
<td>DSC procedure</td>
</tr>
<tr>
<td>Melt flow index (275° C, 2.16kg)</td>
<td>g/10’</td>
<td>9 - 15</td>
<td>CTFE-XP2</td>
</tr>
<tr>
<td>Average particle size</td>
<td>µm</td>
<td>80</td>
<td>ASTM D1921-63 Method C</td>
</tr>
</tbody>
</table>
Processing

Halar 6014 is intended as a topcoat material to apply to primered substrates. It can be processed using normal electrostatic powder coating techniques. Generally the procedure involves substrate preparation, spray coating, baking and cooling. Depending on the application further processing can be carried out. Several passes maybe required to obtain the desired Halar load and build up coating thickness.

Halar 6014 can be used neat and without any further formulation. Substrate preparation, gun parameters such as voltage and both oven temperature and time must all be well controlled to achieve defect free coated items.

Storage and Handling

Halar melt processable fluropolymer resins can be stored without shelf life issues when kept in a clean and dry area at ambient temperatures. Opened containers should be tightly resealed to prevent dust contamination.

Safety and Toxicology

Before using Halar melt processable fluropolymer resins consult the product Material Safety Data Sheet and follow all label directions and handling precautions.

As with all fluoropolymer materials, handling and processing should only be carried out in well ventilated areas. Vapour extractor units should be installed above processing equipment. Fumes must not be inhaled and eye and skin contact ought to be avoided. In case of skin contact wash with soap and water. In case of eye contact flush with water immediately and seek medical help. Do not smoke in areas contaminated with powder, vapour or fumes.

See Material Safety Data Sheet for detailed advice on waste disposal methods.

Packaging

Halar 6014 is packaged in 25 kg non returnable drums. Each drum has two bags liner made of polyethylene resin.

Additional Technical Information

For Material Safety Data Sheet or additional technical information consult your Solvay Solexis sales representative or the website: www.solvaysolexis.com

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